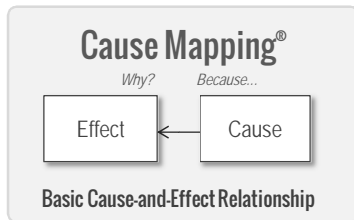
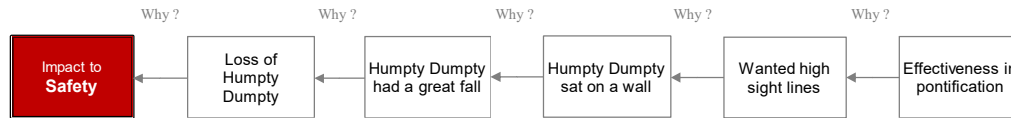
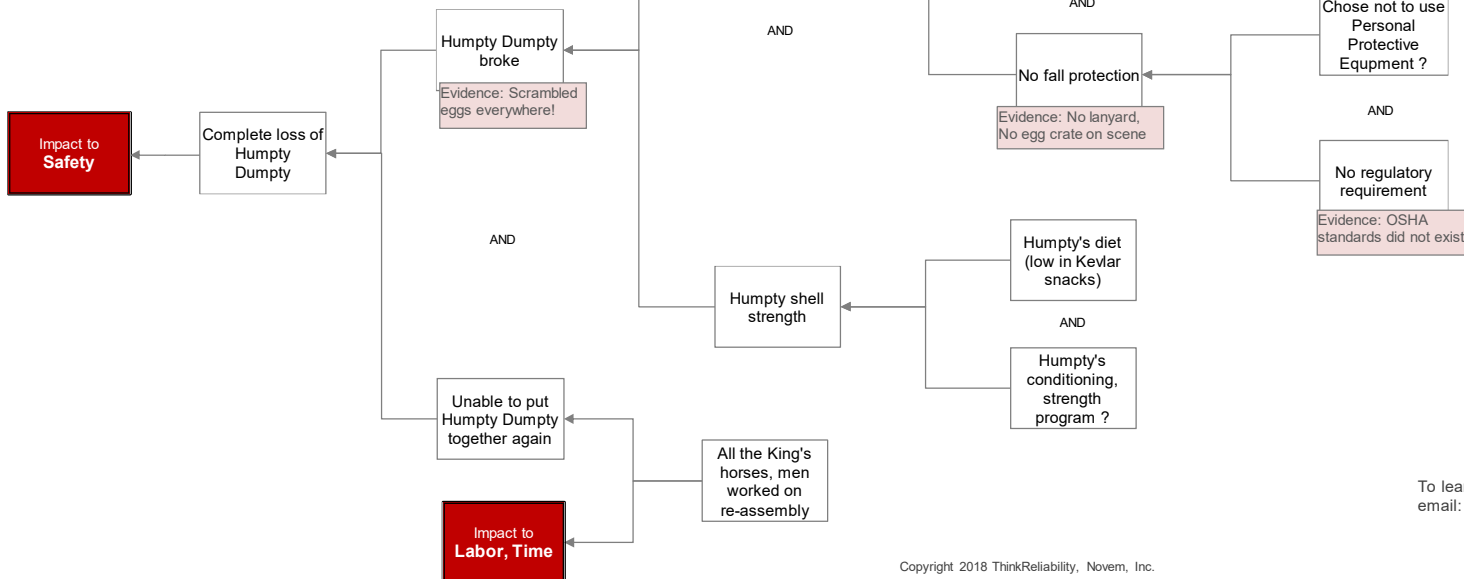


# Humpty Dumpty - Root Cause Analysis

## 5-Why Cause Map



## 25-Why Cause Map



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